

INFRARED GAS ANALYZER

Type: ZRE

A maximum of 5 gas components (of NOx, SO₂, CO, CO₂, CH₄, and O₂) can be measured simultaneously and continuously.



www.fuji.nt-rt.ru

Simultaneous and continuous measurement of the concentration of up to 5 gas components

Excellent prolonged stability

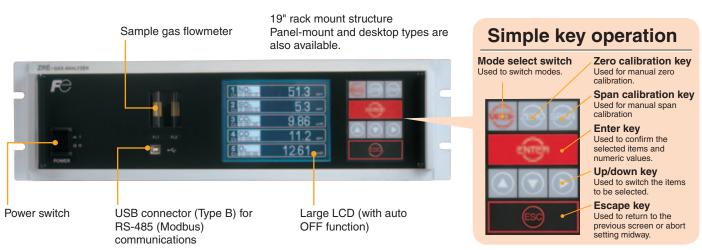
Compact size and simple operation

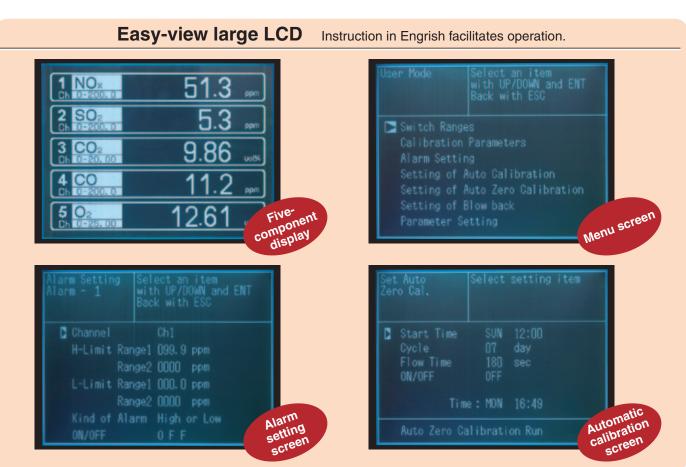
Virtually unaffected by the interference of moisture.

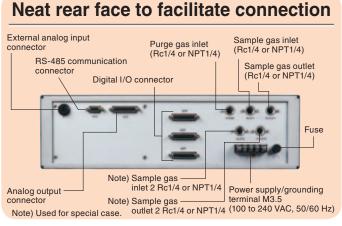
Substantial functions, including automatic calibration, communications, and alarms (Option)

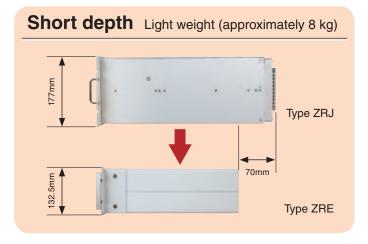


Compact body packed with abundant functions Fuji infrared gas analyzer







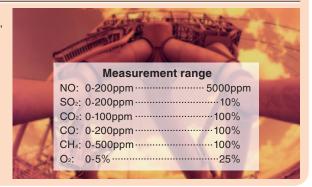


Adoption of our unique infrared ray single-beam system

Measures the concentration of up to 5 gas components simultaneously and continuously.

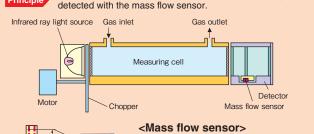
The concentration of five gas components (of SO₂, NOx, CO, CO₂, CH₄, and O₂) can be measured. For example, the components in flue exhaust gas (SO2, NOx, CO, CO₂, and O₂) can be measured simultaneously and continuously.

				-		•
	NO	SO ₂	CO	CO ₂	CH₄	O ₂
Single-component analyzer	0	0	0	0	0	Can be added by designation
Double-component analyzer	00	0	00	00	00	Can be added by designation
Three-component analyzer	0	0	0	0	0	Can be added by designation
Four-component analyzer	0	0	0	0		Can be added by designation

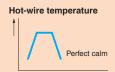


Excellent prolonged stability, easy maintenance, and high-precision measurement with repeatability of 0.5%

The amount of infrared ray absorbed in the measuring cell is



The mass flow sensor, with low impedance, has excellent noise resistance, while the sensor, with no movable parts, is impervious to vibration and can be used on a semi-permanent basis.



Mass flow sensor (Hot-wire sensor)





Communication with a PC achieved with RS485 (Modbus) communication function (Option)



RS485 connector for communication on the rear face

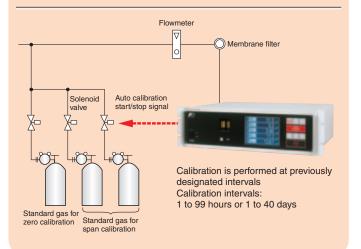
Details of communication: Read/write of various settings, output of measured concentration value and instrument status

Virtually unaffected by the interference of moisture

Analysis is almost unaffected by any moisture present in the sample gas. Our unique interference correcting function has significantly reduced the effect of moisture.

Interference component	CO₂sensor	COsensor	CH₄sensor	SO₂sensor	NOsensor
H₂O saturation at 20°C	1% or lower	1% or lower	1% or lower	-	-
H₂O saturation at 2°C	-	2.5% or lower	_	2% or lower	2% or lower
CO 1000ppm	1% or lower	-	1% or lower	1% or lower	1% or lower
CO ₂ 15%	-	1% or lower	1% or lower	1% or lower	2% or lower
CH₄ 1000ppm	1% or lower	1% or lower	-	50ppm or lower	-

Zero/span auto calibration function (option) eliminates irksome calibration work.



Abundant digital I/O signals (Option)

External digital input signal

Range switching, auto calibration start, output signal hold, average value reset

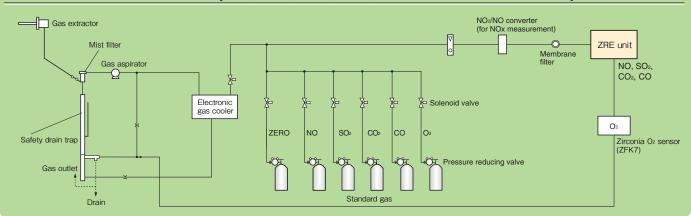


Digital output signal (1c relay contact)

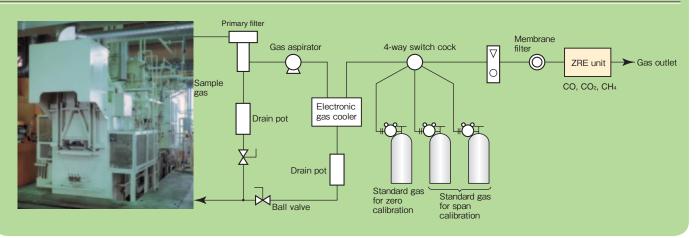
Identification of each component range, instrument failure, calibration error, auto calibration in progress, upper/lower limit alarm for each component, pump ON/OFF, solenoid valve drive for auto calibration

Simple gas sampling system backed by a substantial track record

Example of measurement of exhaust gas from a boiler or refuse incinerator (NO, SO₂, CO, CO₂, and O₂ measurement)



Example of measurement of CO, CH₄, and CO₂ from an industrial furnace



Easy installation to equipment

NO₂ → NO gas converter (Type: ZDLO4)



- Target gas: Exhaust gas from general boilers, atmosphere
- Catalyst usage: 2 cm²
- Catalyst replacement interval: Approximately 1 year
- Flow rate of the gas to be analyzed: 0.5 L/min or lower
- Conversion efficiency: 90% or higher (conforming to JIS)
- Temperature control: Built in
- Power supply voltage: 100 to 240 VAC, 50/60 Hz
- External dimensions: 212(H)x148(W)x130(D) mm

Zirconia oxygen sensor (Type: ZFK7)

- Measurement range: 0 to 25%
- Repeatability: Within ±0.5% of full scale
- Zero drift: Within ±1% of full scale/week
- Span drift: Within ±2% of full scale/week
- Response time: Approximately 20 sec (90% response)
- Temperature control: Built in
- Oxygen concentration display: Displayed on the gas analyzer connected
- Flow rate of the gas measured: 0.5±0.25
- Power supply voltage: 100 to 115 VAC, 50/60 Hz
- External dimensions: 140(H)x170(W)x190(D) mm

Gas extractor applicable up to 1300°C

(Type: ZBAK2)

- · System: Electrical heating
- · Maximum temperature of the gas used: 800°C or 1300°C
- Material of the gas-contacting area: SUS316, Viton
 • Extractor material: SUS316 or SiC
- Mounting method: Flange
- Sample gas outlet: Rc1/2
- Filter: SUS316 wire mesh (40 µm)
- Power supply voltage: 100 VAC, 50/60 Hz, 100 VA

Electronic gas cooler

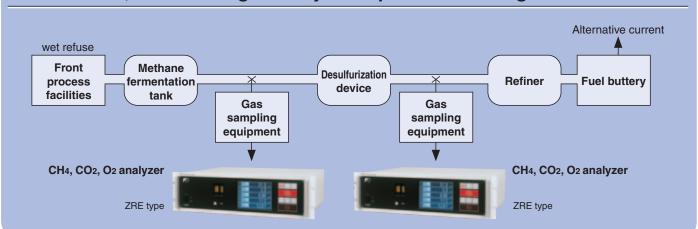
(Type: ZBC9)



- Fixed dehumidification flow rate (Max.): 1.5
- Inlet gas temperature: 40°C or lower
- Output gas dew point: 0.5°C to 3°C
- Pressure: 50 kPa (Max.)
- Power supply voltage: 100 VAC, 50/60 Hz
- Gas outlet/inlet: Rc1/4
- Dehumidification check function: With check terminal
- External dimensions: 250(H)x200(W)x167(D) mm

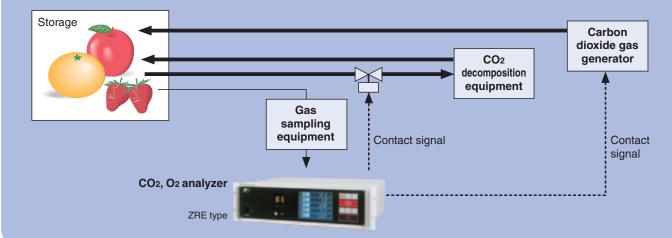
Examples of Application

Infrared CH₄, CO₂ and O₂ gas analyzers optimum for bio-gas measurement.

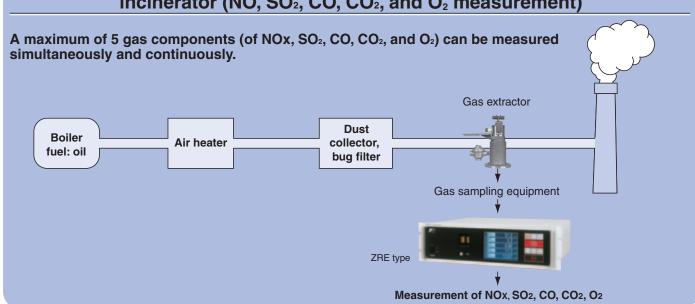


Infrared CO₂ and O₂ gas analyzer for storage of foodstuffs such as vegetable and fruit.

Foodstuffs can be kept fresh by controlling the CO₂ and O₂ concentrations properly in a storage house.



Example of measurement of exhaust gas from a boiler or refuse incinerator (NO, SO₂, CO, CO₂, and O₂ measurement)



Code symbols



	4	5	6	7	8		9	10	11	12	13	_	14	15	16	17	18	19	20		21	22	23	24	25
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Digit		Desci	ription		Note	ſ	Code			
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	Japanese					١	J			
	English					١	E			
	Chinese					ı	С			
21	<o2 collect<="" td=""><td>ion and O₂ a</td><td>verage value</td><td>e output></td><td>Note 4</td><td>1</td><td></td></o2>	ion and O₂ a	verage value	e output>	Note 4	1				
	None	None								
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22	<optional (di,="" do)="" function=""> FAULT Auto Upper/lower Range identi-</optional>									
	FAULT	Auto	Range identi-		١					
		calibration	limit alarm	fication/Remote		١				
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25	<adjustme< td=""><td></td><td>Note 7</td><td>I</td><td></td></adjustme<>		Note 7	I						
	Standard			Α						
	For heat t			С						
	For conve	rter					D			
	Others						Z			
Note	1: Specify	code "Y" w	hen the O2	sensor onl	ly is re	q	uired. V			

Table 1. <Measurement range code tables

code table>								
Measurement range	Code							
0 to 100ppm	В							
0 to 200ppm	С							
0 to 250ppm	D							
0 to 300ppm	S							
0 to 500ppm	E							
0 to 1000ppm	F							
0 to 2000ppm	G							
0 to 2500ppm	υ							
0 to 3000ppm	Т							
0 to 5000ppm	Н							
0 to 1%	J							
0 to 2%	K							
0 to 3%	Q							
0 to 5%	L							
0 to 10%	М							
0 to 20%	N							
0 to 25%	V							
0 to 40%	W							
0 to 50%	Р							
0 to 70%	X							
0 to 100%	R							
Others	Z							

- When NO, SO₂ measurment is specified [Auto calibration] must be specified 22th digit.
- Note 2: Feed input signals from the external \dot{O}_2 sensor linearly within the range 0 to 1 VDC against the full scale. Our exclusive zirconia O_2 sensor (ZFK7) and external oxygen sensor are also optionally available.
- Note 3: Select the measurable component and range from the table on pages 7. If code "Y" is selected for the 6th digit, specify "Y" for all of the digits from the 9th to 16th.
- Note 4: O_2 correction output and O_2 correction average output are made for NO, SO₂, and CO only. Note 5: Not applicable to the 5-component sensor. The number of output points for upper/lower
- limit alarms is 3 for the 4-component sensor.
- Note 6: Even if code "B" is specified, select the measurement range in unit of ppm. A value converted into the mg/m³ range will be delivered. Applicable only to NO, SO₂, and CO sensors. See the following table for correspondence between ppm and mg/m³.
- Note 7: Adjustment will be made using the following balance gas for all the codes from "A" to "D" before delivery. Specify "Z" if adjustment with other gases is desired. Standard "A": Balance gas N₂, "C" for heat treat furnace: Balance gas 30% H₂/70% N₂, "D" for converter: Balance gas CO, CO₂

Attach a table that lists the components contained in the gas to be measured if "Others" is

If mg/m³ is selected, specify the minimum to maximum range in ppm that corresponds to your desired range expressed in mg/m³. Delivery will be made with adjustment made to satisfy the corresponding mg/m³ range.

The conversion formula "ppm" unit into "mg/m3" unit.

NO $(mg/m^3) = 1.34 \times NO (ppm)$

 $SO_2 (mg/m^3) = 2.86 \times SO_2 (ppm)$

 $CO (mg/m^3) = 1.25 \times CO (ppm)$

		Corresponding rang	Corresponding range expressed in mg/m³				
Range code Unit: ppm		NO	SO ₂	CO			
С	0 to 200ppm	0 to 260mg/m ³	0 to 570mg/m ³	0 to 250mg/m ³			
D	0 to 250ppm	0 to 325mg/m ³	0 to 700mg/m ³	0 to 300mg/m ³			
S	0 to 300ppm	0 to 400mg/m ³	0 to 850mg/m ³	0 to 375mg/m ³			
E	0 to 500ppm	0 to 650mg/m ³	0 to 1400mg/m ³	0 to 600mg/m ³			
F	0 to 1000ppm	0 to 1300mg/m ³	0 to 2800mg/m ³	0 to 1250mg/m ³			
G	0 to 2000ppm	0 to 2600mg/m ³	0 to 5600mg/m ³	0 to 2500mg/m ³			
U	0 to 2500ppm	0 to 3300mg/m ³	0 to 7100mg/m ³	0 to 3000mg/m ³			
Т	0 to 3000ppm	0 to 4000mg/m ³	0 to 8500mg/m ³	0 to 3750mg/m ³			
Н	0 to 5000ppm	0 to 6600mg/m ³	0 to 14.00g/m ³	0 to 6250mg/m ³			

List of measurable components and ranges

Fabrication is possible under the condition that the range ratio of the first to the second is 1 to 10 or less.

For details of measuring range, refer to specifications (EDS3-133).

1-component analyzer

Measurable	1st r	ange	2nd range		
gas components	Minimum range	Maximum range	Minimum range	Maximum range	
NO	0 to 200ppm	0 to 5000ppm	0 to 250ppm	0 to 5000ppm	
SO ₂	0 to 200ppm	0 to 10%	0 to 250ppm	0 to 10%	
CO	0 to 200ppm	0 to 100%	0 to 250ppm	0 to 100%	
CO ₂	0 to 100ppm	0 to 100%	0 to 200ppm	0 to 100%	
CH₄	0 to 500ppm	0 to 100%	0 to 1000ppm	0 to 100%	

2-component analyzer

NO+SO₂

Measurable	1st r	ange	2nd range		
gas components	Minimum range	Maximum range	Minimum range	Maximum range	
NO	0 to 200ppm	0 to 5000ppm	0 to 250ppm	0 to 5000ppm	
SO ₂	0 to 200ppm	0 to 5000ppm	0 to 250ppm	0 to 5000ppm	

NO+CO

Measurable	1st r	ange	2nd range		
gas components	Minimum range	Maximum range	Minimum range	Maximum range	
NO	0 to 200ppm	0 to 5000ppm	0 to 250ppm	0 to 5000ppm	
СО	0 to 200ppm	0 to 5000ppm	0 to 250ppm	0 to 5000ppm	

CO₂+CO

Measurable	1st r	ange	2nd range		
gas components	Minimum range	Maximum range	Minimum range	Maximum range	
CO ₂	0 to 100ppm	0 to 100%	0 to 200ppm	0 to 100%	
СО	0 to 200ppm	0 to 100%	0 to 250ppm	0 to 100%	

CH₄+CO

Measurable	1st r	ange	2nd range			
gas components	Minimum range	Maximum range	Minimum range	Maximum range		
CH₄	0 to 500ppm	0 to 100%	0 to 1000ppm	0 to 100%		
СО	0 to 200ppm	0 to 100%	0 to 250ppm	0 to 100%		

CO₂+CH₄

Measurable gas components	1st range		2nd range	
	Minimum range	Maximum range	Minimum range	Maximum range
CO ₂	0 to 100ppm	0 to 100%	0 to 200ppm	0 to 100%
CH₄	0 to 500ppm	0 to 100%	0 to 1000ppm	0 to 100%

3-component analyzer

NO+SO₂+CO

Measurable gas components	1st range		2nd range	
	Minimum range	Maximum range	Minimum range	Maximum range
NO	0 to 200ppm	0 to 5000ppm	0 to 250ppm	0 to 5000ppm
SO ₂	0 to 200ppm	0 to 5000ppm	0 to 250ppm	0 to 5000ppm
СО	0 to 200ppm	0 to 5000ppm	0 to 250ppm	0 to 5000ppm

CO₂+CO+CH₄

Measurable gas components	1st range		2nd range	
	Minimum range	Maximum range	Minimum range	Maximum range
CO ₂	0 to 5000ppm	0 to 100%	0 to 1%	0 to 100%
СО	0 to 500ppm	0 to 100%	0 to 1000ppm	0 to 100%
CH₄	0 to 5000ppm	0 to 100%	0 to 1%	0 to 100%

4-component analyzer

NO+SO₂+CO₂+CO

110 10021002				
Measurable gas components	1st range		2nd range	
	Minimum range	Maximum range	Minimum range	Maximum range
NO	0 to 200ppm	0 to 5000ppm	0 to 250ppm	0 to 5000ppm
SO ₂	0 to 200ppm	0 to 5000ppm	0 to 250ppm	0 to 5000ppm
CO ₂	0 to 1%	0 to 50%	0 to 2%	0 to 50%
СО	0 to 200ppm	0 to 2500ppm	0 to 250ppm	0 to 2500ppm

Major specifications

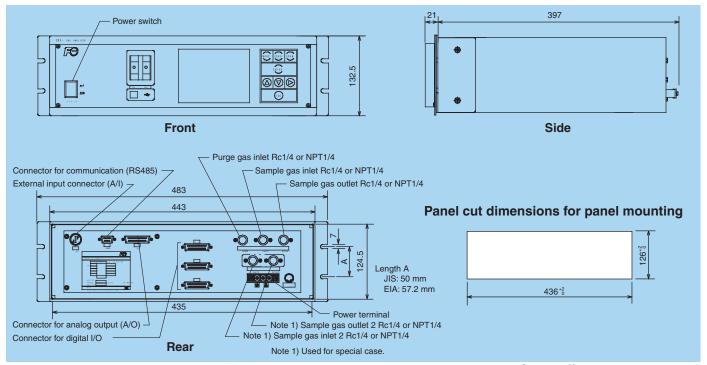
· major sp	ecilicatio	113		
Measurement principle	NO, SO ₂ , CO, CO ₂ , CH ₄ : Non-dispersive infrared ray absorption (Single-beam system) O ₂ : Fuel cell (built in) or zirconia (externally installed ZFK7 by Fuji) or Paramagnetic (built in)			
Measurable	Measured component	Minimum range	Maximum range	
component and	NO	0-200ppm	0-5000ppm	
range	SO ₂	0-200ppm	0-10 vol%	
	CO ₂	0-100ppm	0-100 vol%	
	СО	0-200ppm	0-100 vol%	
	CH₄	0-500ppm	0-100 vol%	
	O ₂	0-10 vol%	0-25 vol%	
	Fuel cell (built in)			
	O ₂ Zirconia	0-5 vol%	0-25 vol%	
	Paramagnetic O ₂ sensor			
	Switching between 2 ranges allowed for each component. Maximum range ratio: 1:10 (excluding O ₂)			
Repeatability	±0.5% FS			
Linearity	±1.0% FS			
Zero drift	Within ±2%FS/week			
Span drift	Within ±2%FS/week			
Response time	Within 60 sec (90% response from gas inlet) Varies depending on the components to be measured and the measurement range.			
Analog	4 to 20 mA or 0 to	1 VDC (12 points at	max.)	
output signal	Instantaneous value output			
	(Concentration of each gas component measured)			
	Option: Oz correction instantaneous value output,			
Display	O2 correction average output, O2 average output LCD with backlight (Japanese, English or chinese by designation)			
Display		e of each componer		
	instantaneous valu		11, 02 00110011011	
	O ₂ correction average, O ₂ average, parameter setting, with			
	auto OFF function			
Range switching			o switching, external	
	contact input switch			
External digital		ipply 12 to 24 VDC/1	5 mA max. at ON)	
input (option)	9 points at max. Range switching, auto calibration start, output signal hold,			
	average value rese		output signal fiold,	
	1	-		

Contact output function (option)	1c relay contact (15 points at max.) Identification of each component range, instrument
(4)	failure, calibration error, auto calibration in progress, upper/ lower limit alarm for each component, solenoid valve drive for auto calibration
Communication	RS-485 (MODBUS protocol)
function (option)	Details of communication: Read/write of each setting, output of measured concentration and instrument status Type-B with USB connector (front face) and USB driver
Sample gas flowmeter	Built in
Gas outlet/inlet dimension	Rc1/4 or NPT1/4
Purge gas flow rate	1 L/min (Performed as required.)
Structure	Indoor type with steel case
Ambient temperature/ humidity	-5°C to 45°C, 90 RH or lower (No condensation allowed.)
Mounting method	19" rack mount, panel mount, desktop
Power supply voltage	100 to 240 VAC, 50/60 Hz, 100VA
Outside dimension	133×483×418 mm (19" rack mount) 133×440×418 mm (Panel mount)
Mass	Approximately 8 kg (5-component analyzer)
Applicable	CE mark
standard	

<Measured gas conditions>

Wodourou gao oonahonoz			
Flow rate	0.5L/min±0.2L/min		
Temperature	0°C to 50°C		
Pressure	10 kPa or lower		
Dust	100 μg/Nm3 or lower (Particle size: 0.3 μm or smaller)		
Mist	Not allowed.		
Moisture	Saturation at room temperature or lower		
	(No condensation allowed.)		
	Saturation at 2°C or lower (No condensation allowed.)		
Corrosive	HCI: 1 ppm or less		
component			

Outline diagram (Unit: mm)



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